

# Compact Cylinder/Plate type

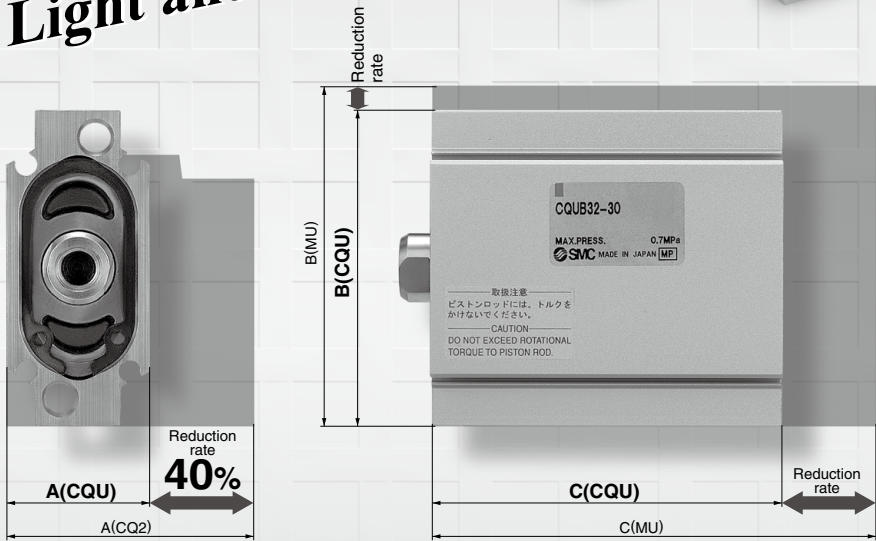
## CQU Series

Size: 20, 25, 32, 40

- Width: Reduced by up to **40%**  
(compared with SMC CQ2 series)
- Total length: Reduced by up to **15%**
- Volume: Reduced by up to **18%**
- Weight: Reduced by up to **36%**  
(compared with SMC MU series with 30 stroke)



**Light and compact!**



### ● A Dimension Comparison

| Size | A (mm) |     |                |
|------|--------|-----|----------------|
|      | CQU    | CQ2 | Reduction rate |
| 20   | 22     | 36  | 39%            |
| 25   | 24     | 40  | 40%            |
| 32   | 28     | 45  | 38%            |
| 40   | 32     | 52  | 38%            |

### ● B/C Dimensions Comparison

| Size | B (mm) |    |                | C (mm) |    |                |
|------|--------|----|----------------|--------|----|----------------|
|      | CQU    | MU | Reduction rate | CQU    | MU | Reduction rate |
| 20   | 47     | —  | —              | 72.5   | —  | —              |
| 25   | 53     | 54 | 2%             | 72.5   | 85 | 15%            |
| 32   | 62     | 68 | 9%             | 79.5   | 88 | 10%            |
| 40   | 80     | 86 | 7%             | 79.5   | 90 | 12%            |

### ● Weight Comparison

| Size | Weight (g) |     |                |
|------|------------|-----|----------------|
|      | CQU        | MU  | Reduction rate |
| 20   | 153        | —   | —              |
| 25   | 180        | 252 | 29%            |
| 32   | 272        | 376 | 28%            |
| 40   | 351        | 552 | 36%            |

\* Compared with 30 stroke.

\* Compared with 30 stroke.

CQU  
CU  
CQS  
JCU  
CQ2  
RQ  
CQM  
CQU  
MU

D-  
-X

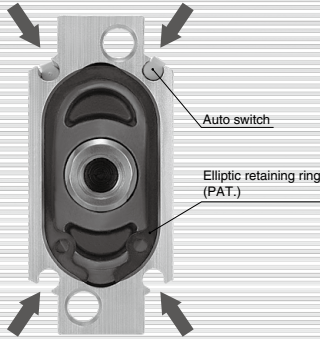
Technical Data

## ● Easy maintenance

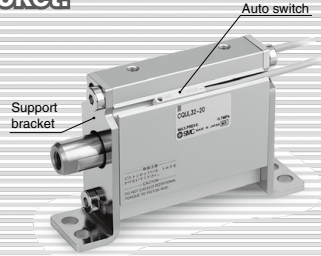
Seals can be replaced easily just by removing the retaining rings.

## ● A small type of auto switch can be mounted from 4 directions.

No protrusion of auto switch from the mounting slot

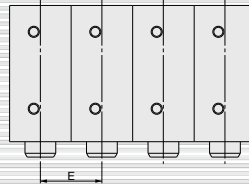


## ● Auto switch can be mounted without removing a support bracket.



## Allows smaller mounting pitch.

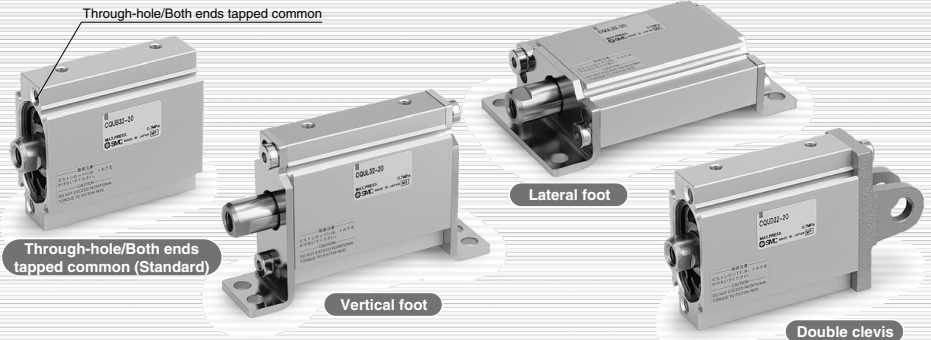
• Without auto switch



|      | (mm) |  |
|------|------|--|
| Size | E    |  |
| 20   | 22   |  |
| 25   | 24   |  |
| 32   | 28   |  |
| 40   | 32   |  |

Note 1) Cylinder tube width tolerance:  $\pm 0.2$   
 Note 2) Minimum mounting pitch of auto switch is specified. Refer to page 1032.

## Mounting



## Variations

| Model | Size | Stroke |    |    |    |    |    |    |    |    |    |    |     | Cushion       | Mounting  | Rod end                      |
|-------|------|--------|----|----|----|----|----|----|----|----|----|----|-----|---------------|---|------------------------------|
|       |      | 5      | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 75 | 100 |               |   |                              |
| CQU   | 20   | ●      | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●  | —  | —   | Rubber bumper | Through-hole/Both ends tapped common (Standard)<br>Vertical foot<br>Lateral foot<br>Double clevis | Male thread<br>Female thread |
|       | 25   | ●      | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●  | —  | —   |               |   |                              |
|       | 32   | ●      | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●   |               |   |                              |
|       | 40   | ●      | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●   |               |   |                              |

# Compact Cylinder: Plate Type Double Acting, Single Rod

# CQU Series

Size: 20, 25, 32, 40

## How to Order

**CQU B 20 - 30 - M9BW**

**Mounting**

|          |   |
|----------|---|
| <b>B</b> | Through-hole/Both ends tapped common (Standard) |
| <b>L</b> | Vertical foot                                   |
| <b>M</b> | Lateral foot                                    |
| <b>D</b> | Double clevis                                   |

- \* Support brackets are shipped together, (but not assembled).
- \* Cylinder mounting bolt is not included.
- Order it separately from "Mounting Bolt for CQU" on page 1025.

**Number of auto switches**

|            |          |
|------------|----------|
| <b>Nil</b> | 2 pcs.   |
| <b>S</b>   | 1 pc.    |
| <b>n</b>   | "n" pcs. |

**Auto switch**

|            |                                       |
|------------|---------------------------------------|
| <b>Nil</b> | Without auto switch (Built-in magnet) |
|------------|---------------------------------------|

- \* For applicable auto switch models, refer to the table below.

**Size**

|           |                                 |
|-----------|---------------------------------|
| <b>20</b> | Piston area equivalent to 20 mm |
| <b>25</b> | Piston area equivalent to 25 mm |
| <b>32</b> | Piston area equivalent to 32 mm |
| <b>40</b> | Piston area equivalent to 40 mm |

**Rod end thread**

|            |                       |
|------------|-----------------------|
| <b>Nil</b> | Rod end female thread |
| <b>M</b>   | Rod end male thread   |

**Cylinder stroke (mm)**

| Size          | Stroke   |
|---------------|--|
| <b>20, 25</b> | 5, 10, 15, 20, 25, 30, 35, 40, 45, 50          |
| <b>32, 40</b> | 5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100 |

### Applicable Auto Switches

Refer to pages 1575 through to 1701 for further information on auto switches.

| Type                    | Special function                    | Electrical entry | Indicator light | Wiring (Output)         | Load voltage |                | Auto switch model |               | Lead wire length (m) |       |       | Pre-wired connector | Applicable load |       |            |
|-------------------------|-------------------------------------|------------------|-----------------|-------------------------|--------------|----------------|-------------------|---------------|----------------------|-------|-------|---------------------|-----------------|-------|------------|
|                         |                                     |                  |                 |                         | DC           | AC             | Perpendicular     | In-line       | 0.5 (Nil)            | 1 (M) | 3 (L) |                     |                 | 5 (Z) |            |
| Solid state auto switch | —                                   | Grommet          | Yes             | 3-wire (NPN)            | 5 V, 12 V    | —              | <b>M9NV</b>       | <b>M9N</b>    | ●                    | ●     | ○     | ○                   | IC circuit      |       |            |
|                         |                                     |                  |                 | 3-wire (PNP)            |              |                | <b>M9PV</b>       | <b>M9P</b>    | ●                    | ●     | ○     | ○                   |                 |       |            |
|                         |                                     |                  |                 | 2-wire                  | 12 V         |                | <b>M9BV</b>       | <b>M9B</b>    | ●                    | ●     | ○     | ○                   |                 | —     |            |
|                         | 3-wire (NPN)                        |                  |                 | 5 V, 12 V               | <b>M9NWW</b> |                | <b>M9NW</b>       | ●             | ●                    | ○     | ○     | IC circuit          |                 |       |            |
|                         | 3-wire (PNP)                        |                  |                 |                         | <b>M9PWW</b> |                | <b>M9PW</b>       | ●             | ●                    | ○     | ○     |                     |                 |       |            |
|                         | 2-wire                              |                  |                 | 12 V                    | <b>M9BWW</b> |                | <b>M9BW</b>       | ●             | ●                    | ○     | ○     | —                   |                 |       |            |
|                         | Water resistant (2-color indicator) | Grommet          | Yes             | 3-wire (NPN)            | 5 V, 12 V    | <b>M9NAV*1</b> | <b>M9NA*1</b>     | ○             | ○                    | ○     | ○     | IC circuit          |                 |       |            |
|                         |                                     |                  |                 | 3-wire (PNP)            |              | <b>M9PAV*1</b> | <b>M9PA*1</b>     | ○             | ○                    | ○     | ○     |                     |                 |       |            |
|                         |                                     |                  |                 | 2-wire                  | 12 V         | <b>M9BAV*1</b> | <b>M9BA*1</b>     | ○             | ○                    | ○     | ○     |                     | —               |       |            |
| Reed auto switch        | —                                   | Grommet          | Yes             | 3-wire (NPN equivalent) | —            | 5 V            | <b>A96V</b>       | <b>A96</b>    | ●                    | —     | —     | —                   | IC circuit      | —     |            |
|                         |                                     |                  |                 | No                      | 24 V         | 12 V           | 100 V             | <b>A93V*2</b> | <b>A93</b>           | ●     | ●     | ●                   | —               | —     | Relay, PLC |
|                         |                                     |                  |                 |                         |              |                | 100 V or less     | <b>A90V</b>   | <b>A90</b>           | ●     | —     | —                   | —               | —     | IC circuit |

- \*1 The water resistant improved D-M9□A and M9□AV type can be mounted, but cylinders are not designed to be water resistant improved construction.
- \*2 1 m type lead wire is only applicable to D-A93.

- \* Lead wire length symbols: 0.5 m ..... Nil (Example) M9NW  
1 m ..... M (Example) M9NWM  
3 m ..... L (Example) M9NWL  
5 m ..... Z (Example) M9NWX
- \* Solid state switches marked with "○" are produced upon receipt of order.

- \* For details about the auto switch with pre-wired connector, refer to pages 1648 and 1649.
- \* Auto switches are shipped together, (but not assembled).

Note) The D-M9□V, M9□WV, M9□AV, and A9□V type cannot be mounted on the port surface depending on the cylinder's stroke and the fitting size for piping. Please confirm SMC separately.

CJU

CU

CQS

JCQ

CQ2

RQ

CQM

CQU

MU

D-□

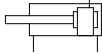
-X□

Technical Data



## Symbol

Rubber bumper (Non-circular piston)



## Specifications

| Equivalent bore size (mm)            | 20   | 25       | 32 | 40 |
|--------------------------------------|--|----------|----|----|
| <b>Action</b>                        | Double acting, Single rod                      |          |    |    |
| <b>Fluid</b>                         | Air  |          |    |    |
| <b>Proof pressure</b>                | 1.0 MPa  |          |    |    |
| <b>Maximum operating pressure</b>    | 0.7 MPa  |          |    |    |
| <b>Minimum operating pressure</b>    | 0.08 MPa                                       | 0.05 MPa |    |    |
| <b>Ambient and fluid temperature</b> | Without auto switch: -10 to 70°C (No freezing) |          |    |    |
|                                      | With auto switch: -10 to 60°C (No freezing)    |          |    |    |
| <b>Cushion</b>                       | Rubber bumper                                  |          |    |    |
| <b>Rod end thread</b>                | Female thread, Male thread                     |          |    |    |
| <b>Stroke length tolerance</b>       | $\begin{matrix} +1.4 \\ 0 \end{matrix}$        |          |    |    |
| <b>Mounting</b>                      | Through-hole/Both ends tapped common           |          |    |    |
| <b>Piston speed</b>                  | 50 to 500 mm/s                                 |          |    |    |

\* The stroke length tolerance does not include the changed amount of the rubber bumper due to compression.

## Theoretical Output

| Size | Rod size (mm) | Operating direction | Piston area (mm <sup>2</sup> ) | Operating pressure (MPa) |     |     |
|------|---------------|---------------------|--------------------------------|--------------------------|-----|-----|
|      |               |                     |                                | 0.3                      | 0.5 | 0.7 |
| 20   | 10            | IN                  | 236                            | 71                       | 118 | 165 |
|      |               | OUT                 | 314                            | 94                       | 157 | 220 |
| 25   | 10            | IN                  | 412                            | 124                      | 206 | 288 |
|      |               | OUT                 | 491                            | 147                      | 246 | 344 |
| 32   | 14            | IN                  | 650                            | 195                      | 325 | 455 |
|      |               | OUT                 | 804                            | 241                      | 402 | 563 |
| 40   | 14            | IN                  | 1103                           | 331                      | 552 | 772 |
|      |               | OUT                 | 1256                           | 377                      | 628 | 879 |

## Standard Stroke

| Size   | Standard stroke                                |
|--------|--|
| 20, 25 | 5, 10, 15, 20, 25, 30, 35, 40, 45, 50          |
| 32, 40 | 5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100 |

\* Other intermediate strokes can be manufactured upon receipt of order. Please contact SMC.

## Support Bracket Part No.

| Size | Vertical foot <sup>Note 1)</sup> |          | Lateral foot |          | Double clevis |
|------|----------------------------------|----------|--------------|----------|---------------|
|      | Rod end                          | Head end | Rod end      | Head end |               |
| 20   | CQU-LR20                         | CQU-LH20 | CQU-MR20     | CQU-MH20 | CQU-D20       |
| 25   | CQU-L25                          |          | CQU-M25      |          | CQU-D25       |
| 32   | CQU-L32                          |          | CQU-M32      |          | CQU-D32       |
| 40   | CQU-L40                          |          | CQU-M40      |          | CQU-D40       |

Note 1) When ordering a foot bracket of size 20, check which end, rod end or head end, it will be on. For other sizes, the part number is common to both ends.

Note 2) Parts belonging to each bracket are as follows.

Vertical foot, Lateral foot: Body mounting bolt

Double clevis: Clevis pin, C-type retaining ring for shaft, Body mounting bolt

**Weight**

Unit (g)

| Size      | Cylinder stroke (mm) |     |     |     |     |     |     |     |     |     |     |     |
|-----------|----------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|           | 5                    | 10  | 15  | 20  | 25  | 30  | 35  | 40  | 45  | 50  | 75  | 100 |
| <b>20</b> | 105                  | 115 | 125 | 134 | 144 | 153 | 163 | 173 | 182 | 192 | —   | —   |
| <b>25</b> | 127                  | 138 | 148 | 159 | 169 | 180 | 190 | 201 | 211 | 222 | —   | —   |
| <b>32</b> | 199                  | 214 | 228 | 243 | 257 | 272 | 286 | 301 | 315 | 330 | 402 | 475 |
| <b>40</b> | 264                  | 282 | 299 | 316 | 333 | 351 | 368 | 385 | 403 | 420 | 506 | 593 |

**Additional Weight**

Unit (g)

| Size   |             | 20  | 25  | 32  | 40  |
|--|-------------|-----|-----|-----|-----|
| Rod end male thread  | Male thread | 19  | 19  | 32  | 32  |
|  | Nut         | 4   | 4   | 10  | 10  |
| Vertical foot (Including mounting bolt)                      |             | 84  | 91  | 122 | 162 |
| Lateral foot (Including mounting bolt)                       |             | 105 | 113 | 145 | 203 |
| Double clevis (Including pin, retaining ring, mounting bolt) |             | 60  | 76  | 149 | 266 |

**How to Calculate**

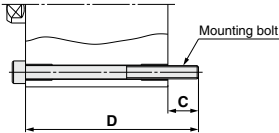
(Example) **CQU32-50M**

- Basic weight: CQU32-50.....330 g
  - Additional weight: Rod end male thread..... 42 g
  - Double clevis ..... 149 g
- 
- 521 g

**Mounting Bolt for CQU**

**How to Mount:** Use this bolt for mounting into a through-hole.  
Refer to the following for ordering procedures.  
Order the actual number of bolts that will be used.

**Example) CQ-M5 x 55L 2 pcs.**



| Cylinder model  | C   | D   | Mounting bolt part no. |
|-----------------|-----|-----|------------------------|
| <b>CQUB20-5</b> | 7.5 | 55  | CQ-M5 x 55L            |
| <b>-10</b>      |     | 60  | x 60L                  |
| <b>-15</b>      |     | 65  | x 65L                  |
| <b>-20</b>      |     | 70  | x 70L                  |
| <b>-25</b>      |     | 75  | x 75L                  |
| <b>-30</b>      |     | 80  | x 80L                  |
| <b>-35</b>      |     | 85  | x 85L                  |
| <b>-40</b>      |     | 90  | x 90L                  |
| <b>-45</b>      |     | 95  | x 95L                  |
| <b>-50</b>      |     | 100 | x 100L                 |

| Cylinder model | C    | D   | Mounting bolt part no. |
|----------------|------|-----|------------------------|
| <b>CQU32-5</b> | 10.5 | 65  | CQ-M5 x 65L            |
| <b>-10</b>     |      | 70  | x 70L                  |
| <b>-15</b>     |      | 75  | x 75L                  |
| <b>-20</b>     |      | 80  | x 80L                  |
| <b>-25</b>     |      | 85  | x 85L                  |
| <b>-30</b>     |      | 90  | x 90L                  |
| <b>-35</b>     |      | 95  | x 95L                  |
| <b>-40</b>     |      | 100 | x 100L                 |
| <b>-45</b>     |      | 105 | x 105L                 |
| <b>-50</b>     |      | 110 | x 110L                 |
| <b>-75</b>     |      | 135 | x 135L                 |
| <b>-100</b>    |      | 160 | x 160L                 |

| Cylinder model  | C   | D   | Mounting bolt part no. |
|-----------------|-----|-----|------------------------|
| <b>CQUB25-5</b> | 7.5 | 55  | CQ-M5 x 55L            |
| <b>-10</b>      |     | 60  | x 60L                  |
| <b>-15</b>      |     | 65  | x 65L                  |
| <b>-20</b>      |     | 70  | x 70L                  |
| <b>-25</b>      |     | 75  | x 75L                  |
| <b>-30</b>      |     | 80  | x 80L                  |
| <b>-35</b>      |     | 85  | x 85L                  |
| <b>-40</b>      |     | 90  | x 90L                  |
| <b>-45</b>      |     | 95  | x 95L                  |
| <b>-50</b>      |     | 100 | x 100L                 |

| Cylinder model  | C    | D   | Mounting bolt part no. |
|-----------------|------|-----|------------------------|
| <b>CQUB40-5</b> | 10.5 | 65  | CQ-M5 x 65L            |
| <b>-10</b>      |      | 70  | x 70L                  |
| <b>-15</b>      |      | 75  | x 75L                  |
| <b>-20</b>      |      | 80  | x 80L                  |
| <b>-25</b>      |      | 85  | x 85L                  |
| <b>-30</b>      |      | 90  | x 90L                  |
| <b>-35</b>      |      | 95  | x 95L                  |
| <b>-40</b>      |      | 100 | x 100L                 |
| <b>-45</b>      |      | 105 | x 105L                 |
| <b>-50</b>      |      | 110 | x 110L                 |
| <b>-75</b>      |      | 135 | x 135L                 |
| <b>-100</b>     |      | 160 | x 160L                 |

Material: Chromium molybdenum steel Surface treatment: Zinc chromated

**CQU**

**CU**

**CQS**

**JCQ**

**CQ2**

**RQ**

**CQM**

**CQU**

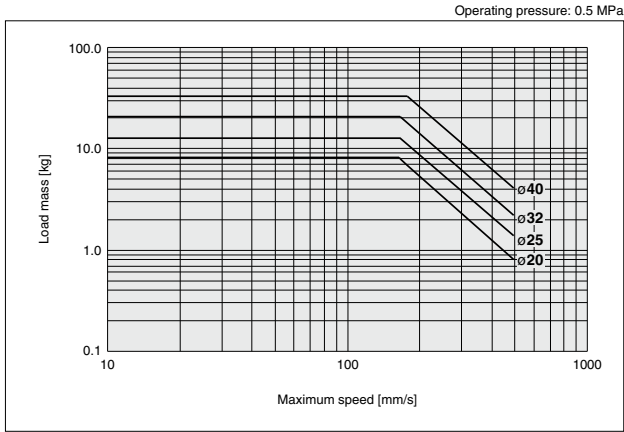
**MU**

**D-□**

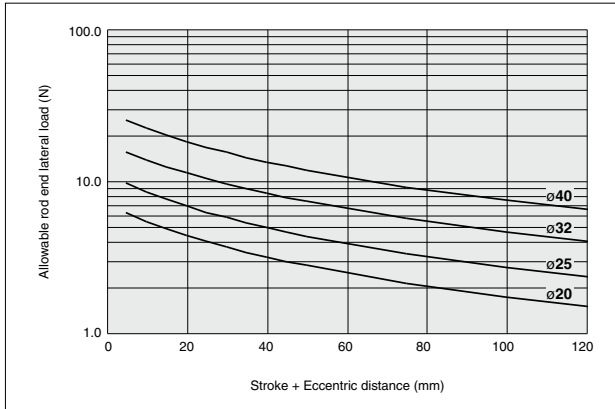
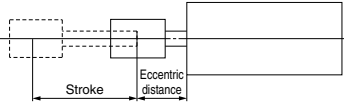
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Technical Data

## Allowable Kinetic Energy

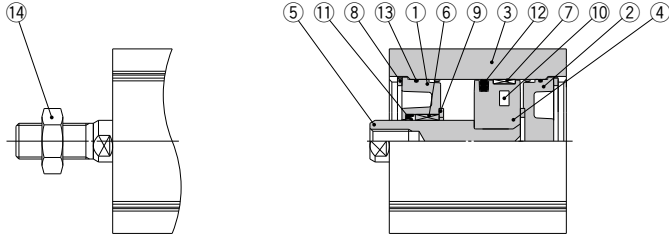


## Allowable Rod End Lateral Load



Allowable rod end lateral load can be found from the above graph. Do not apply a load beyond the line on the graph.

## Construction



Rod end male thread

### Component Parts

| No. | Description           | Material            | Note                         |
|-----|-----------------------|---------------------|------------------------------|
| 1   | Rod cover             | Aluminum die-casted | Chromated                    |
| 2   | Head cover            | Aluminum die-casted | Chromated                    |
| 3   | Cylinder tube         | Aluminum alloy      | Hard anodized                |
| 4   | Piston                | Aluminum die-casted | Chromated                    |
| 5   | Piston rod            | Stainless steel     | ø20, ø25                     |
|     |                       | Carbon steel        | ø32, ø40, Hard chrome plated |
| 6   | Bushing               | Bearing alloy       |                              |
| 7   | Wear ring             | Fluoropolymer       |                              |
| 8*  | N-type retaining ring | Carbon tool steel   | Phosphate treatment          |
| 9   | Bumper                | Urethane            |                              |
| 10  | Magnet                | —                   |                              |
| 11* | Rod seal              | NBR                 |                              |
| 12* | Piston seal           | NBR                 |                              |
| 13* | O-ring                | NBR                 |                              |
| 14  | Rod end nut           | Carbon steel        | Chromated                    |

### Replacement Parts: Seal Kit

| Size | Kit no.   | Contents                          |
|------|-----------|-----------------------------------|
| 20   | CQUB20-PS | Set of component parts ⑧, ⑪, ⑫, ⑬ |
| 25   | CQUB25-PS |                                   |
| 32   | CQUB32-PS |                                   |
| 40   | CQUB40-PS |                                   |

\* Seal kit includes ⑧, ⑪, ⑫, ⑬. Order the seal kit, based on each size.

\* Seal kit does not include a grease package. Order it separately.

\* Grease package part number: GR-S-010 (10 g)

CUJ

CU

CQS

JCQ

CQ2

RQ

CQM

CQU

MU

D-□

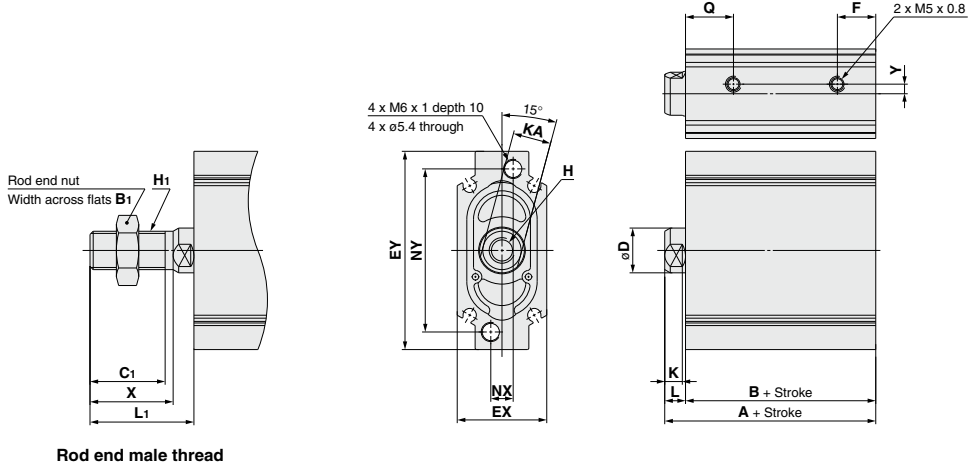
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Technical Data

## Dimensions

\* For auto switch mounting position and its mounting height, refer to page 1031.

### Basic (Through-hole/Both ends tapped common): CQUB



Rod end male thread

### Basic

(mm)

| Size | Stroke range (mm) | A  | B    | D  | EX | EY | F    | H                  | K | KA | L   | NX  | NY | Q    | Y |
|------|-------------------|----|------|----|----|----|------|--------------------|---|----|-----|-----|----|------|---|
| 20   | 5 to 50           | 49 | 42.5 | 10 | 22 | 47 | 11.5 | M5 x 0.8 depth 8   | 5 | 8  | 6.5 | 5.5 | 36 | 15   | 3 |
| 25   | 5 to 50           | 49 | 42.5 | 10 | 24 | 53 | 11   | M5 x 0.8 depth 8   | 5 | 8  | 6.5 | 5   | 41 | 14.5 | 4 |
| 32   | 5 to 100          | 56 | 49.5 | 14 | 28 | 62 | 12   | M8 x 1.25 depth 13 | 6 | 12 | 6.5 | 7   | 51 | 15   | 3 |
| 40   | 5 to 100          | 56 | 49.5 | 14 | 31 | 80 | 12   | M8 x 1.25 depth 13 | 6 | 12 | 6.5 | 7   | 69 | 15   | 3 |

### Rod End Male Thread

(mm)

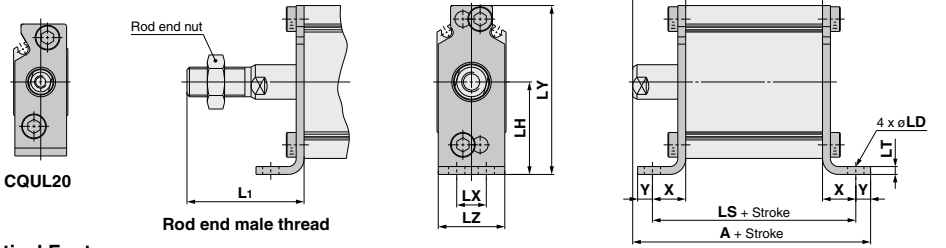
| Size | X  | C1   | B1 | L1   | H1         |
|------|----|------|----|------|------------|
| 20   | 18 | 15.5 | 13 | 24.5 | M8 x 1.25  |
| 25   | 18 | 15.5 | 13 | 24.5 | M8 x 1.25  |
| 32   | 26 | 23.5 | 19 | 32.5 | M12 x 1.25 |
| 40   | 26 | 23.5 | 19 | 32.5 | M12 x 1.25 |

\* For details about the rod end nut, refer to page 1030.



## Dimensions

### Vertical foot: CQUL

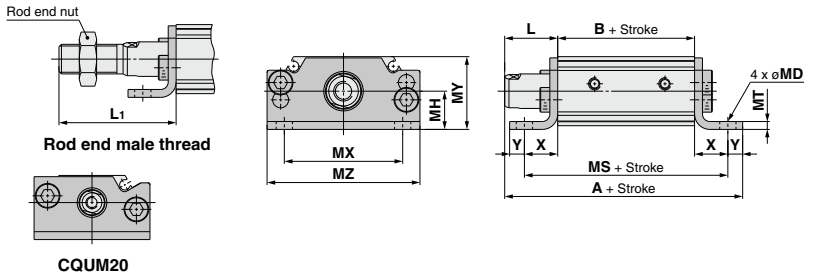


### Vertical Foot

| Size | Stroke range | A    | B    | L    | L <sub>1</sub> | LD | LH   | LS   | LT  | LX | LY   | LZ | X    | Y |
|------|--------------|------|------|------|----------------|----|------|------|-----|----|------|----|------|---|
| 20   | 5 to 50      | 82.5 | 42.5 | 21.5 | 39.5           | 6  | 30   | 67.5 | 3.2 | 11 | 53.5 | 21 | 12.5 | 6 |
| 25   | 5 to 50      | 82.5 | 42.5 | 21.5 | 39.5           | 6  | 32.5 | 67.5 | 3.2 | 11 | 59   | 23 | 12.5 | 6 |
| 32   | 5 to 100     | 90.5 | 49.5 | 21.5 | 47.5           | 7  | 37.5 | 76.5 | 3.2 | 12 | 68.5 | 27 | 13.5 | 6 |
| 40   | 5 to 100     | 99   | 49.5 | 26.5 | 52.5           | 9  | 46.5 | 79.5 | 3.2 | 15 | 86.5 | 30 | 15   | 8 |

Vertical foot bracket material: Carbon steel  
Surface treatment: Nickel plated

### Lateral foot: CQUM

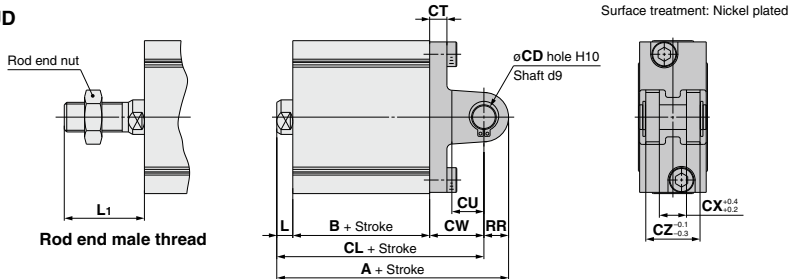


### Lateral Foot

| Size | Stroke range | A    | B    | L    | L <sub>1</sub> | MD | MH   | MS   | MT  | MX | MY   | MZ | X    | Y |
|------|--------------|------|------|------|----------------|----|------|------|-----|----|------|----|------|---|
| 20   | 5 to 50      | 82.5 | 42.5 | 21.5 | 39.5           | 6  | 15   | 67.5 | 3.2 | 36 | 26   | 47 | 12.5 | 6 |
| 25   | 5 to 50      | 82.5 | 42.5 | 21.5 | 39.5           | 6  | 14.5 | 67.5 | 3.2 | 42 | 26.5 | 53 | 12.5 | 6 |
| 32   | 5 to 100     | 90.5 | 49.5 | 21.5 | 47.5           | 7  | 15.5 | 76.5 | 3.2 | 48 | 29.5 | 62 | 13.5 | 6 |
| 40   | 5 to 100     | 99   | 49.5 | 26.5 | 52.5           | 9  | 16.5 | 79.5 | 3.2 | 63 | 32   | 80 | 15   | 8 |

Lateral foot bracket material: Carbon steel  
Surface treatment: Nickel plated

### Double clevis: CQUD



### Double Clevis

| Size | Stroke range | A  | B    | CD | CL | CT | CU | CW | CX | CZ | L   | L <sub>1</sub> | RR |
|------|--------------|----|------|----|----|----|----|----|----|----|-----|----------------|----|
| 20   | 5 to 50      | 72 | 42.5 | 8  | 64 | 4  | 9  | 15 | 8  | 16 | 6.5 | 24.5           | 8  |
| 25   | 5 to 50      | 74 | 42.5 | 8  | 66 | 4  | 11 | 17 | 9  | 18 | 6.5 | 24.5           | 8  |
| 32   | 5 to 100     | 88 | 49.5 | 10 | 78 | 7  | 13 | 22 | 11 | 22 | 6.5 | 32.5           | 10 |
| 40   | 5 to 100     | 93 | 49.5 | 10 | 83 | 10 | 13 | 27 | 13 | 26 | 6.5 | 32.5           | 10 |

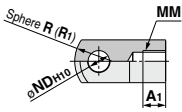
\* For details about the rod end nut and accessory brackets, refer to page 1030.

Double clevis bracket material: Carbon steel  
Surface treatment: Metallic painted

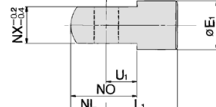
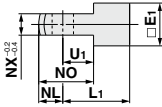
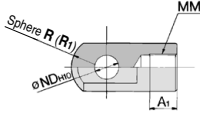
# CQU Series Accessory Brackets

## Single Knuckle Joint

CQU20,  
CQU25



CQU32,  
CQU40



(mm)

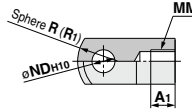
| Part no. | Size   | A1  | E1 | L1 | MM         |
|----------|--------|-----|----|----|------------|
| I-G02    | 20, 25 | 8.5 | 16 | 25 | M8 x 1.25  |
| I-MU03   | 32, 40 | 12  | 18 | 31 | M12 x 1.25 |

| Part no. | NDH10           | NL | NO   | NX | R1   | U1   |
|----------|-----------------|----|------|----|------|------|
| I-G02    | $8^{+0.058}_0$  | 9  | 20.5 | 8  | 10.3 | 11.5 |
| I-MU03   | $10^{+0.058}_0$ | 10 | 24   | 11 | 10   | 14   |

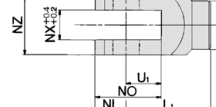
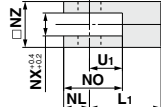
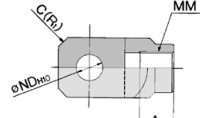
Single knuckle joint material: Rolled steel  
Surface treatment: Nickel plated

## Double Knuckle Joint

CQU20,  
CQU25



CQU32,  
CQU40



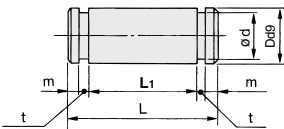
(mm)

| Part no. | Size   | A1  | E1 | L1 | MM         | NDH10           |
|----------|--------|-----|----|----|------------|-----------------|
| Y-G02    | 20, 25 | 8.5 | —  | 25 | M8 x 1.25  | $8^{+0.058}_0$  |
| Y-MU03   | 32, 40 | 12  | 18 | 31 | M12 x 1.25 | $10^{+0.058}_0$ |

| Part no. | NL | NO   | NX | NZ | R1   | U1   |
|----------|----|------|----|----|------|------|
| Y-G02    | 9  | 20.5 | 8  | 16 | 10.3 | 11.5 |
| Y-MU03   | 10 | 24   | 11 | 22 | 4    | 14   |

\* Knuckle pin and retaining ring are included. Double knuckle joint material: Rolled steel  
Surface treatment: Nickel plated (Y-G02)  
Chromated (Y-MU03)

## Knuckle Pin (Common with Double Clevis Pin)



(mm)

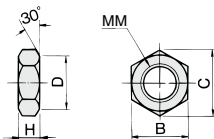
| Part no. | Size | Dd9                    | L  | d   | L1   |
|----------|------|------------------------|----|-----|------|
| IY-G02   | 20   | $8^{+0.040}_{-0.075}$  | 21 | 7.6 | 16.2 |
| CD-MU02  | 25   | $8^{+0.040}_{-0.075}$  | 23 | 7.6 | 18.2 |
| CD-MU03  | 32   | $10^{+0.040}_{-0.075}$ | 27 | 9.6 | 22.2 |
| CD-MU04  | 40   | $10^{+0.040}_{-0.075}$ | 31 | 9.6 | 26.2 |

| Part no. | m    | t    | Applicable retaining ring |
|----------|------|------|---------------------------|
| IY-G02   | 1.5  | 0.9  | C-type 8 for shaft        |
| CD-MU02  | 1.5  | 0.9  | C-type 8 for shaft        |
| CD-MU03  | 1.25 | 1.15 | C-type 10 for shaft       |
| CD-MU04  | 1.25 | 1.15 | C-type 10 for shaft       |

Pin material: Carbon steel

\* Knuckle pin is included in the double clevis and double knuckle joint as standard.  
\* C-type retaining ring for shaft is included.

## Rod End Nut

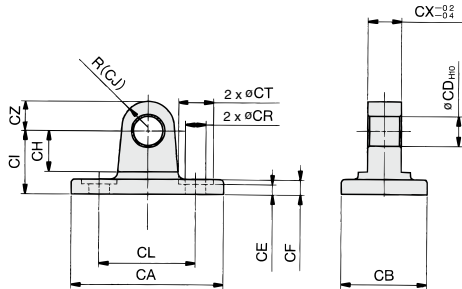


(mm)

| Part no. | Size   | MM         | H | B  | C    | D    |
|----------|--------|------------|---|----|------|------|
| NT-02    | 20, 25 | M8 x 1.25  | 5 | 13 | 15.0 | 12.5 |
| NT-MU03  | 32, 40 | M12 x 1.25 | 7 | 19 | 21.9 | 18   |

\* A nut is included in the rod end  
Rod end nut material: Carbon steel  
Surface treatment: Chromated

## Double Clevis Socket



(mm)

| Part no. | Size | CA | CB | CDH10           | CE  | CF | CH | CI | CJ |
|----------|------|----|----|-----------------|-----|----|----|----|----|
| MU-C02   | 25   | 53 | 23 | $8^{+0.058}_0$  | 3.5 | 4  | 11 | 17 | 7  |
| MU-C03   | 32   | 67 | 27 | $10^{+0.058}_0$ | 3.5 | 7  | 13 | 22 | 10 |
| MU-C04   | 40   | 85 | 31 | $10^{+0.058}_0$ | 3.5 | 10 | 13 | 27 | 10 |

| Part no. | CL | CR  | CT  | CX | CZ |
|----------|----|-----|-----|----|----|
| MU-C02   | 26 | 5.3 | 9.5 | 9  | 8  |
| MU-C03   | 42 | 6.4 | 11  | 11 | 10 |
| MU-C04   | 54 | 8.4 | 14  | 13 | 10 |

Double clevis socket material:

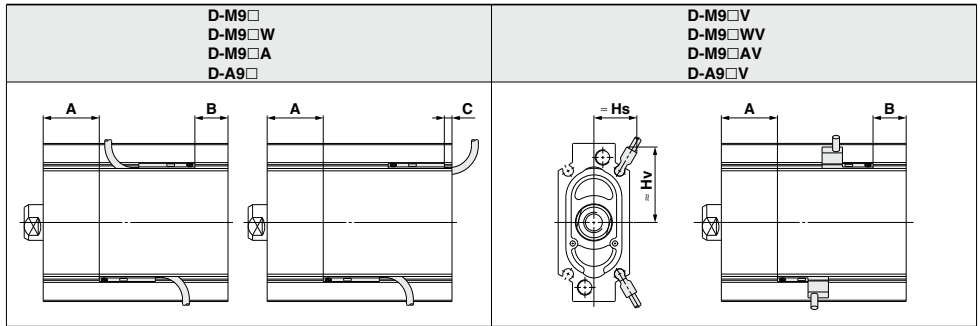
Cast iron

Surface treatment: Painted

Note) Double clevis socket is available for sizes from 25 to 40.

# CQU Series Auto Switch Mounting

## Auto Switch Proper Mounting Position (Stroke End Detection) and Its Mounting Height



| Size | D-M9□<br>D-M9□W<br>D-M9□A |      |     | D-M9□V<br>D-M9□WV<br>D-M9□AV |      |      |      | D-A9□ |     |         | D-A9□V |     |      |      |
|------|---------------------------|------|-----|------------------------------|------|------|------|-------|-----|---------|--------|-----|------|------|
|      | A                         | B    | C   | A                            | B    | Hs   | Hv   | A     | B   | C       | A      | B   | Hs   | Hv   |
| 20   | 19                        | 11.5 | 1.5 | 19                           | 11.5 | 14   | 23   | 15    | 7.5 | 5.5 (3) | 15     | 7.5 | 12.5 | 20.5 |
| 25   | 19                        | 11.5 | 1.5 | 19                           | 11.5 | 15.5 | 25   | 15    | 7.5 | 5.5 (3) | 15     | 7.5 | 14   | 23   |
| 32   | 22                        | 15   | 5   | 22                           | 15   | 17   | 30   | 18.5  | 11  | 9 (6.5) | 18.5   | 11  | 15.5 | 27.5 |
| 40   | 22                        | 15   | 5   | 22                           | 15   | 17.5 | 37.5 | 18.5  | 11  | 9 (6.5) | 18.5   | 11  | 16.5 | 35   |

( ): D-A93

\* For actual setting, check the operation of the auto switch and adjust as necessary.

## Minimum Stroke for Auto Switch Mounting

| Number of auto switches | D-M9□<br>D-M9□V<br>D-A9□<br>D-A9□V |   | D-M9□W<br>D-M9□WV<br>D-M9□A<br>D-M9□AV |    |
|-------------------------|------------------------------------|---|--|----|
|                         | 1 pc.                              | 5 |  | 10 |
| 2 pcs.                  | 10                                 |   | 15                                     |    |

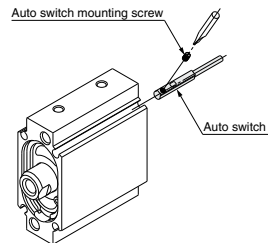
## Operating Range

| Auto switch model            | Size (mm) |    |     |     |
|------------------------------|-----------|----|-----|-----|
|                              | 20        | 25 | 32  | 40  |
| D-M9□/M9□V (Note)            | 2         | 2  | 2   | 2   |
| D-M9□W/M9□WV<br>D-M9□A/M9□AV | 3         | 3  | 3.5 | 3   |
| D-A9□/A9□V                   | 6.5       | 6  | 6   | 5.5 |

\* Since this is a guideline including hysteresis, not meant to be guaranteed. (Assuming approximately ±30% dispersion) Value may greatly change depending on the surrounding environment.

Note) In products delivered from August 2008 onwards, the value will be the same as the D-M9□W, M9□WV, M9□A, and M9□AV.

## Auto Switch Mounting



Use a watchmaker's screwdriver with a grip diameter of 5 to 6 mm to tighten the auto switch mounting screw.

### Tightening torque for auto switch mounting screw (N·m)

| Auto switch model              | Tightening torque |
|--------------------------------|-------------------|
| D-M9□(V)<br>D-M9□W(V)<br>D-A93 | 0.05 to 0.15      |
| D-M9□A(V)                      | 0.05 to 0.10      |
| D-A9□(V) (Excludes the D-A93)  | 0.10 to 0.20      |

CQU

CU

CQS

JCQ

CQ2

RQ

CQM

CQU

MU

D-□

-X□

Technical Data



# CQU Series

## Specific Product Precautions

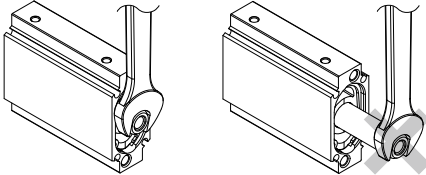
Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 3 to 7 for Actuator Precautions.

### Precautions

#### ⚠ Caution

- All loads to piston rod must be applied in axial direction only.
  - When a lateral load is applied unavoidably, ensure that it should not exceed the allowable lateral load to the rod end as specified on page 1026.
  - When installing a cylinder, centering should be required accurately.
  - Adoption of guide mechanism is strongly recommended for the case when the CQU is used as stopper to prevent non-rotating piston rod from side loads.
- When securing a workpiece to the end of the piston rod, ensure that the piston rod is retracted entirely, and tighten using the width across flats on the rod end, making sure to avoid the application of rotational torque on the piston rod.



- Operating the cylinder by connecting the piping directly to the cylinder can cause the piston speed to exceed the maximum operating speed of 500 mm/s. Therefore, to operate the cylinder, make sure to use an SMC speed controller and adjust the piston speed to 500 mm/s or less.

### Retaining Ring Installation/Removal

#### ⚠ Caution

- For installation and removal, use an appropriate pair of pliers (tool for installing a C-type retaining ring).
- Even if a proper plier (tool for installing a C-type retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a C-type retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.
- Do not reuse the retaining ring once it has been removed. (The retaining ring is included in the seal kit.)

### SMC Logo

#### ⚠ Caution

- The direction of the SMC logo on the end face of the head cover is not specified in relation to the port position.

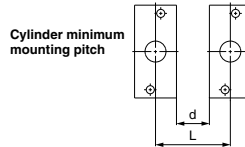
### Handling of Auto Switches

Be sure to read this before handling.

Refer to pages 8 to 12 for Auto Switches Precautions.

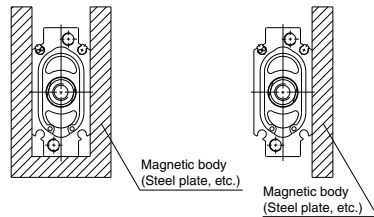
#### ⚠ Warning

- If multiple cylinders are operated adjacent to each other, the magnets that are enclosed in the adjacent cylinders could affect the operation of the auto switches, causing the switches to malfunction. Therefore, make sure that the mounting pitch of the cylinders is at least that indicated in the table below.



| Size | 20 | 25 | 32 | 40 |
|------|----|----|----|----|
| L    | 30 | 29 | 33 | 36 |
| d    | 8  | 5  | 5  | 5  |

- If the cylinder is used in an application in which a magnetic material is placed in close contact around the cylinder as shown in the graph below (including cases in which even one of the sides is in close contact) the operation of auto switches could become unstable. Therefore, please check with SMC for this type of application.



- When multiple cylinders are installed close together and an auto switch with perpendicular entry for lead wire is used, the auto switch will protrude from the end of the tube, so take care to avoid interference. (Refer to page 1031.)

